

Modbus Register Map

About these Registers:

DEVICE_ID / REMOTE_TERMINAL_UNIT (RTU) / SLAVE_ID:

Each sensor on a single multi-drop bus line must have a unique DEVICE_ID / RTU / SLAVE_ID:
By Default the DEVICE_ID / RTU / SLAVE_ID is the **LAST 2 DIGITS OF THE SENSORS SERIAL NUMBER**

The serial number (and therefore, the RTU number) can be found on the side of the TwinProx on the white label.

INDEXING:

Note that **the listed registers** below are considered **0-Indexed (the first value starts at 0)**

Some Modbus masters will need to shift all the values up by one value if their master recognized the first Modbus value at 1 (known as 1-indexed).

SERIAL COMMUNICATION SETTINGS:

Baudrate: 115200
Parity: None
Handshakes: None
Data Bits: 8
Stop Bits: 1

FUNCTION CODES:

The function codes supported by TwinProx Sensor are:

03 - (0x03) READ MULTIPLE **HOLDING** REGISTERS
16 - (0x10) WRITE MULTIPLE **HOLDING** REGISTERS

--- If you want to read or write to just a single register, you can do this by setting the length/offset/number of registers to 1 ---

Endianness:

The TwinProx sensor uses the **Big Endian** memory allocation paradigm.

In computing, **endianness** is the order or sequence of bytes of a word of digital data in computer memory. Endianness is primarily expressed as **big-endian (BE)** or **little-endian (LE)**. A big-endian system stores the most significant byte of a word at the smallest memory address and the least significant byte at the largest. A little-endian system, in contrast, stores the least-significant byte at the smallest address.

Modbus Register Map

Register Address	Number of Registers	Register Contents Description	Range	Default Value	Scale	Unit	Data Type	Read / Write	Notes
40176	1	Channel A Gap / Distance	0 to 105	n/a	value/100	mils	16-bit Unsigned Integer	R	
40177	1	Channel B Gap / Distance	0 to 105	n/a	value/100	mils	16-bit Unsigned Integer	R	
40178	1	Channel A Displacement	0 to 105	n/a	value/100	mils Pk-Pk	16-bit Unsigned Integer	R	
40179	1	Channel B Displacement	0 to 105	n/a	value/100	mils Pk-Pk	16-bit Unsigned Integer	R	

40049	1	DDC_START_SAMPLE	n/a		sample index	16-bit Unsigned Integer	R/W	<div>This register will start by reporting a when read (indicating the 0th sample is in register 50, ready to be read) After successfully reading the data clip sample in register 171, this register should read 122 (indicating the 122nd sample is in register 50, ready to be read)</div>
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40050-40171	122	DDC_Samples	n/a	n/a			16-bit Unsigned Integer	R	Block reads of register 49 - 171 repeated until SAMP collec equal 1800.
40171	1	Auto_Reload	DDC_Chunk	n/a			16-bit Unsigned Integer	R	Each time register 171 is successfully read by a Modbus Master Register 49 is updated to reflect the index of the sample in register 50 and the next set of DDC Sample is loaded into register 50 - 171.

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